

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product form : Mixture  
Product name : Nomex Honeycomb Core-Aramid Paper Coated with Phenolic Resin  
Other means of identification : Gillcore HD Honeycomb  
Gillcore HA Honeycomb

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Use of the substance/mixture : Interior/Exterior aircraft panels; Sport and leisure surfboards, boats skis, auto racing bodies; Train panels and ground transportation structures; Marine antennas, navy joiner panels and military shelters

**1.3. Details of the supplier of the safety data sheet**

The Gill Corporation  
4056 Easy Street  
El Monte, CA 91731  
[www.thegillcorp.com](http://www.thegillcorp.com)

**1.4. Emergency telephone number**

Emergency number : CHEMTREC: 1-800-424-9300

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification (GHS-US)**

Not classified

**2.2. Label elements****GHS-US labeling**

No labeling applicable

**2.3. Other hazards**

Other hazards not contributing to the classification : As packaged, this material does not present significant health hazards. The hazards below apply to the product if aerosols or dusts are generated from cutting, grinding, or pulverizing. This product is an aramid fiber reinforced honeycomb, which is coated with cured phenolic resin. While OSHA does not regulate an aramid (aromatic polyamide) paper as a carcinogen, aramid fiber has been studied by the scientific community for many years it presents a minimal risk to human health and the environment. When mechanically working with these products, some dust may be generated.

**2.4. Unknown acute toxicity (GHS-US)**

Not applicable

**SECTION 3: Composition/information on ingredients****3.1. Substance**

Not applicable

**3.2. Mixture**

Name	Product identifier	%	Classification (GHS-US)
Cured Phenolic Resin(s)	(CAS No) Proprietary	18 - 80	Not classified
Nomex Paper	(CAS No) 25765-47-3	19 - 77	Not classified
Cured Adhesive	(CAS No) proprietary	1 - 5	Not classified

Full text of H-phrases: see section 16

**SECTION 4: First aid measures****4.1. Description of first aid measures**

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).  
First-aid measures after inhalation : Get medical aid immediately. Remove from exposure and move to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.  
First-aid measures after skin contact : Wash with plenty of soap and water. If minor skin irritation occurs, remove dust particles and wash affected area with soap and water. If irritation persists, seek medical attention.

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- First-aid measures after eye contact : Flush immediately with large amounts of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Get Immediate Medical Attention.
- First-aid measures after ingestion : Not expected to be an important route of entry into the body.

### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : As packaged, this material does not present significant health hazards. The hazards below apply to the product if aerosols or dusts are generated from cutting, grinding, or pulverizing.
- Symptoms/injuries after inhalation : Dusts and particulate matter and fumes and vapors may cause irritation of the mouth, throat, mucous membranes, and respiratory tract.
- Symptoms/injuries after skin contact : Dusts and particulate matter may cause irritation of the skin.
- Symptoms/injuries after eye contact : Dusts and particulate matter may cause irritation of the eyes.
- Symptoms/injuries after ingestion : Not expected to be an important route of entry into the body. Ingestion of large quantities of the product may cause gastric discomfort or distress.
- Chronic symptoms : Persons with a history of chronic lung diseases may be at increased risk from exposure to excessive levels of nuisance dust. Persons with medical conditions generally aggravated by mechanical irritants in the air or on the skin may be at increased risk for a worsening of the underlying condition if exposed.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Any. Use media appropriate for surrounding fire.

### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not flammable.
- Explosion hazard : Can decompose in a fire emitting toxic fumes and gases, carbon dioxide, carbon monoxide, hydrogen cyanide, oxides of nitrogen and other toxic and irritation gases can be produced depending on condition of combustion.
- Reactivity : Not reactive under normal use and conditions.

### 5.3. Advice for firefighters

- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Firefighters should wear a NIOSH approved full-face piece self-contained breathing apparatus (SCBA) operated in positive pressure mode and full turnout or bunker gear.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Evacuate area.

#### 6.1.1. For non-emergency personnel

- Protective equipment : Use appropriate personal protection equipment (PPE).
- Emergency procedures : Evacuate unnecessary personnel. Evacuate area.

#### 6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Ventilate closed spaces before entering. Keep unauthorized personnel away.

### 6.2. Environmental precautions

Any wastes generated during cleanup operations should be evaluated with respect to hazardous and solid waste regulations and disposed of in a properly permitted facility in accordance with all local, state, and federal regulations.

### 6.3. Methods and material for containment and cleaning up

- For containment : Do not walk through any dust resulting from damage to product.
- Methods for cleaning up : HEPA Vacuum or wet methods and place in a disposal container.

## Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Good housekeeping and engineering practices should be employed to prevent the generation and accumulation of dusts. Wet mopping or vacuuming with a unit that contains a HEPA filter is recommended to clean up any dusts that may be generated during handling and processing.
- Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

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### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store in tightly closed containers out of contact with the elements.
Incompatible products	: Strong acids. Reducing agents.
Packaging materials	: Place carefully in dry, water-tight containers. Seal containers.

### 7.3. Specific end use(s)

Use of the substance/mixture	: Interior/Exterior aircraft panels; Sport and leisure surfboards, boats skis, auto racing bodies; Train panels and ground transportation structures; Marine antennas, navy joiner panels and military shelters
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## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Nomex Honeycomb Core-Aramid Paper Coated with Phenolic Resin – As Particulates Not Otherwise Regulated

ACGIH	Not applicable
OSHA	Not applicable

#### Cured Phenolic Resin(s) (Proprietary)

ACGIH	Not applicable
OSHA	Not applicable

#### Nomex Paper (25765-47-3)

ACGIH	Not applicable
OSHA	Not applicable

#### Cured Adhesive (proprietary)

ACGIH	Not applicable
OSHA	Not applicable

### 8.2. Exposure controls

Appropriate engineering controls	: General ventilation. Local exhaust and enclosed processes may be necessary for processes which generate large quantities of airborne dust.
Personal protective equipment	: When exposures are at or exceed the OSHA PEL during welding, cutting, or grinding.
Eye protection	: Where eye contact is possible with particulate matter, safety glasses with side shields are recommended.
Skin and body protection	: Use insulated, impervious plastic or neoprene-coated canvas gloves and protective gear (apron, face shield, etc.) to protect hands and other skin areas.
Respiratory protection	: If dusts or particulates are generated during handling or processing and exposures may exceed the limits cited above, use, as a minimum, a NIOSH approved ½ face piece respirator with cartridges approved for particulate matter with an exposure limit of not less than 0.05 mg/M3.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Flat Sheets and blocks.
Color	: brown
Odor	: None.
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available

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Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: Unknown.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Not reactive under normal use and conditions.

### 10.2. Chemical stability

Product is stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Minimize dust formation.

### 10.5. Incompatible materials

Strong oxidizing agents, strong acids and bases, especially oxalic and hydrofluoric acid and acyl halides.

### 10.6. Hazardous decomposition products

Toxic fumes and gases, carbon dioxide, carbon monoxide, hydrogen cyanide, oxides of nitrogen and other toxic and irritation gases can be produced depending on condition of combustion.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Cured Phenolic Resin(s) (Proprietary)		
LD50 oral rat	> 5000 mg/kg	National Technical Information Service. Vol. OTS0556084
LD50 dermal rat	> 2000 mg/kg	National Technical Information Service. Vol. OTS0556084

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Dusts and particulate matter and fumes and vapors may cause irritation of the mouth, throat, mucous membranes, and respiratory tract.
Symptoms/injuries after skin contact	: Dusts and particulate matter may cause irritation of the skin.
Symptoms/injuries after eye contact	: Dusts and particulate matter may cause irritation of the eyes.
Symptoms/injuries after ingestion	: Not expected to be an important route of entry into the body. Ingestion of large quantities of the product may cause gastric discomfort or distress.

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Chronic symptoms : Persons with a history of chronic lung diseases may be at increased risk from exposure to excessive levels of nuisance dust. Persons with medical conditions generally aggravated by mechanical irritants in the air or on the skin may be at increased risk for a worsening of the underlying condition if exposed.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general : This product has no known eco-toxicological effects.

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bio accumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.  
Additional information : Empty containers will contain product residues. Observe proper safety and handling precautions. Do not allow empty containers to be used for any purpose except to store and ship original product.  
Ecology - waste materials : Avoid release to the environment.

### SECTION 14: Transport information

In accordance with DOT  
Not regulated for transport

#### Additional information

Other information : No supplementary information available.

#### ADR

No additional information available

#### Transport by sea

No additional information available

#### Air transport

No additional information available

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

##### Nomex Honeycomb Core-Aramid Paper Coated with Phenolic Resin

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

All components of this product are listed on the Toxic Substances Control Act (TSCA) inventory except for:

Cured Phenolic Resin(s)	CAS No Proprietary	C $\geq$ 18.00% ; C $\leq$ 80.00%
Nomex Paper	CAS No 25765-47-3	C $\geq$ 19.00% ; C $\leq$ 77.00%
Cured Adhesive	CAS No proprietary	C $\geq$ 1.00% ; C $\leq$ 5.00%

This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de Minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

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### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

#### Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

Not classified

### 15.2.2. National regulations

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

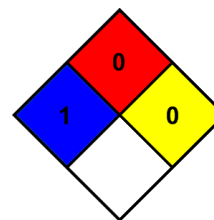
## SECTION 16: Other information

Data sources : ChemIDplus [<http://chem.sis.nlm.nih.gov/chemidplus/rn/116094-23-6>]. GESTIS DNEL Database [[http://dnel-en.itrust.de/nxt/gateway.dll/dnel\\_en/000000.xml?f=templates\\$fn=default.htm\\$vid=dneleng:ddb eng\\$3.0](http://dnel-en.itrust.de/nxt/gateway.dll/dnel_en/000000.xml?f=templates$fn=default.htm$vid=dneleng:ddb eng$3.0)]. ChemADVISOR, Inc. [<https://www.chemadvisor.com>].

NFPA health hazard : 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.

NFPA fire hazard : 0 - Materials that will not burn.

NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



#### HMIS III Rating

Health : 1 - Slight Hazard - Irritation or minor reversible injury possible

Flammability : 0 - Minimal Hazard

Physical : 0 - Minimal Hazard

SDS US (GHS HazCom 2012)

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product*