



PRODUCT DATA SHEET

Gillfab® 1002

DESCRIPTION

Gillfab® 1002 is a high temperature laminate made from phenolic resin with fiberglass cloth reinforcement.

APPLICATIONS

The laminate is designed to be used in structural applications near heat sources, where strength at elevated temperatures is required.

FEATURES

- · Very low smoke evolution in a fire
- · High mechanical strength
- · Heat resistant
- · Can be painted with proper surface treatment
- Service temperature range: 350°F (177°C) in continuously elevated temperature, 500°F (260°C) in intermittently elevated temperature



| Thickness, inch (mm) | inch (mm) 0.020 (0.508) and up to 2.00 (50.80), in multiples of 0.010 (0.254) | |
|---|---|--|
| Length, inch (mm) Typical 96 (2,438), Maximum 144 (3,658) | | |
| Width, inch (mm) Typical 48 (1,219), Maximum 60 (1,524) | | |





CONSTRUCTION

Resin: Phenolic resin
Reinforcement: Woven fiberglass cloth

ALTERNATIVE GILL PRODUCTS

| TGC Product No. | Difference |
|-----------------|--|
| Gillfab® 1042 | Phenolic/woven fiberglass laminate for lower temperature application, service temperature up to 300°F (149°C). |
| Gillfab® 1694 | Phenolic/woven fiberglass laminate. Excellent impact strength and lower service temperature. |

SPECIFICATIONS

- · Douglas DMS 1556
- Mil P 25515, Grade A

HEALTH PRECAUTIONS

This product is safe to use and apply when recommended precautions are followed. Before using this product, read and understand the Safety Data Sheet (SDS), which provides information on health, physical and environmental hazards, handling precautions and first aid recommendations. A SDS is available at https://www.thegillcorp.com/msds.php.

For industrial use only. Keep away from children. Additional information can be found at: www.thegillcorp.com. For sales and ordering information call 1-626-443-6094.

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PERFORMANCE PROPERTIES, TYPICAL

The following tests are run in accordance with DMS 1556.

| TGC Part Number | | 1002-125 |
|------------------------------|-----------------------------|-------------------------------------|
| Weight, psf (kg/m²) | | 1.20 (5.86) |
| Thickness, inch (mm) | | 0.125 (3.18) |
| Flexural Strength, ksi (Mpa) | | |
| | Ambient | 69 (476) |
| | 160°F, 1/2 hr exposure | 56 (386) |
| | 300°F, 1/2 hr exposure | 43 (296) |
| | 500°F, 1/2 hr exposure | 55 (379) |
| | 2 hr boil in deionize water | 65 (448) |
| Flexural Modulus, msi (Gpa) | | |
| | Ambient | 3.0 (21) |
| | 160°F, 1/2 hr exposure | 3.0 (21) |
| | 300°F, 1/2 hr exposure | 3.0 (21) |
| | 500°F, 1/2 hr exposure | 3.0 (21) |
| | 2 hr boil in deionize water | 2.5 (17) |
| Tensile Strength, ksi (Mpa) | | |
| | Ambient | 45 (310) |
| | 300°F, 1/2 hr exposure | 35 (241) |
| | 500°F, 1/2 hr exposure | 30 (207) |
| | 2 hr boil in deionize water | 38 (262) |
| Compression Strength, ksi (| Mpa) | |
| | Ambient | 40 (276) |
| | 300°F, 1/2 hr exposure | 33 (228) |
| | 500°F, 1/2 hr exposure | 30 (207) |
| | 2 hr boil in deionize water | 30 (207) |
| Water absorption, % | | 0.25 |
| Barcol Hardness ¹ | | 79 |
| Flammability | | Meets FAR 25.853 & 855 App F Part I |

¹Barcol hardness is a relative hardness measurement without unit.

Figures shown reflect typical values and should not be used as design specifications.

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