

**PRODUCT DATA SHEET****Gillfab® 4605****DESCRIPTION**

Gillfab® 4605 is a low smoke sandwich panel with thinner facings of phenolic resin reinforced with woven fiberglass and unidirectional carbon fiber bonded to a light-weight Gillcore® HD meta-aramid honeycomb core.

APPLICATIONS

Flooring panel for use under seat areas of passenger compartment in Airbus A318/A319/A320/ A321/A330/A340 aircrafts.

FEATURES

- All phenolic resin - low smoke emission in a fire
- High strength and rigidity
- Corrosion resistant facings
- Light weight
- Service temperature: to 180°F (82°C)

AVAILABILITY

Thickness, inch (mm)	0.374 (9.5)
Length, inch (mm)	Maximum 60 (1,524)
Width, inch (mm)	Maximum 144 (3,658)
Facing thickness, face/back, inch (mm)	0.017/0.017 (0.4/0.4)

**CONSTRUCTION**

Adhesive:	Epoxy
Core:	Meta-aramid
Facings Reinforcement:	Unidirectional carbon fiber with woven glass cloth
Facings Resin System:	Phenolic

ALTERNATIVE GILL PRODUCTS

TGC Product No.	Difference
Gillfab® 4505	Low smoke sandwich floor panel with thicker facings, heavier density core. For use in high traffic areas.
Gillfab® 4605	Low smoke sandwich floor panel with thinner facings, lighter density core. For use under seating areas.

SPECIFICATIONS

- AI Technical Specification No. 5360 M1M 000600, Issue 3 (PC1)
- FAR 25.853 - fire resistant
- ABD 0031 - Smoke density and toxicity

HEALTH PRECAUTIONS

This product is safe to use and apply when recommended precautions are followed. Before using this product, read and understand the Safety Data Sheet (SDS), which provides information on health, physical and environmental hazards, handling precautions and first aid recommendations. A SDS is available at <https://www.thegillcorp.com/msds.php>.

For industrial use only. Keep away from children. Additional information can be found at: www.thegillcorp.com. For sales and ordering information call 1-626-443-6094.



PERFORMANCE PROPERTIES, TYPICAL

The following tests are run in accordance with A1 5360 MIM000600 specification requirements.

TGC Part Number	4605-374
Weight, psf (kg/m ²)	0.605 (2.95)
Warpage, in/ft (mm/m)	0 (0)
Long Beam Bending, lb (N)	350 (1,556)
Deflection @ 100 lbs, inch (@445N, mm)	0.370 (9.42)
Drum Peel, in-lb/3" width (N/76mm width)	78 (347)
Flammability	Meet requirements of FAR 25.853 Appendix F Part I (a)(1)(i) & (a)(2)(ii)

Figures shown reflect typical values and should not be used as design specifications.

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