



# PRODUCT DATA SHEET

# Gillfab® 4037

#### **DESCRIPTION**

Gillfab® 4037 is a sandwich panel made with facings of fiberglass cloth reinforced epoxy laminate and Dura-Core® II aluminum honeycomb core.

#### **APPLICATIONS**

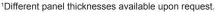
This panel is designed for use in business aircraft non-structural interiors.

#### **FEATURES**

- · Lightweight, high strength construction
- · Good self-extinguishing characteristics
- · Good corrosion resistance



	0.270 (6.86)			
	0.280 (7.11)			
Thickness <sup>1</sup> , inch (mm)	0.390 (9.91)			
	0.410 (10.41)			
	0.520 (13.21)			
	0.530 (13.46)			
Facing,	0.010/0.010 (0.254/0.254)			
Face/back, inch (mm)	0.020/0.020 (0.508/0.508)			
Length, inch (mm)	Typical 96 (2,438), Maximum 144 (3,658)			
Width, inch (mm)	(mm) Typical 48 (1,219), Maximum 68 (1,727)			





Adhesive: Modified epoxy

Core: Dura-Core® II aluminum honeycomb

7581 fiberglass cloth Facings Reinforcement:

Facings Resin System: Ероху

# **SPECIFICATIONS**

· FAR Part 25.853, 60 second vertical flammability test

## **HEALTH PRECAUTIONS**

This product is safe to use and apply when recommended precautions are followed. Before using this product, read and understand the Safety Data Sheet (SDS), which provides information on health, physical and environmental hazards, handling precautions and first aid recommendations. A SDS is available at https://www.thegillcorp.com/msds.php.

For industrial use only. Keep away from children. Additional information can be found at: www.thegillcorp.com. For sales and order inginformation call 1-626-443-6094.





### PERFORMANCE PROPERTIES, TYPICAL

Below values are typical of 4037 panels and should NOT be used as design values.

TGC Part Number		4037 Type I	4037 Type II	4037 Type III	
Thickness, inch (mm)		0.270 (6.86)	0.390 (9.91)	0.520 (13.21)	
Nominal Facing Thickness <sup>1</sup> , inch (mm)		0.010/0.010 (0.254/0.254)			
Areal Weight, PSF (kg/m²)		0.29 (1.42)	0.32 (1.56)	0.35 (1.71)	
Long Beam Bending <sup>2</sup>	Ribbon	215 (955)	130 (595)	195 (885)	
Ultimate Load, lbf (N)	Transverse	190 (855)	115 (525)	190 (845)	
Panel Shear <sup>3</sup>	Ribbon	345 (1540)	380 (1705)	525 (2340)	
Ultimate Load, lbf (N)	Transverse	230 (1040)	300 (1330)	370 (1655)	
Climbing Drum Peel <sup>4</sup>	Ribbon	50 (5.65)			
Torque, in-lbf/3 in width (N-m/76 mm width)	Transverse	60 (6.75)			
Flammability		Meets FAR 25.853 App. F Part I (a)(1)(i)			

<sup>&</sup>lt;sup>1</sup> Each facing includes two layers of 7581 fiberglass cloth. Different facing thicknesses are available upon request.

TGC Part Number		4037 Type IV	4037 Type V	4037 Type VI	
Thickness, inch (mm)		0.280 (7.11)	0.410 (10.41)	0.530 (13.46)	
Nominal Facing Thickness <sup>1</sup> , inch (mm)		0.020/0.020 (0.508/0.508)			
Areal Weight, PSF (kg/m²)		0.49 (2.39)	0.52 (2.54)	0.55 (2.69)	
Long Beam Bending <sup>2</sup>	Ribbon	410 (1820)	300 (1330)	425 (1900)	
Ultimate Load, lbf (N)	Transverse	250 (1110)	275 (1225)	380 (1690)	
Panel Shear <sup>3</sup>	Ribbon	475 (2120)	550 (2445)	720 (3220)	
Ultimate Load, lbf (N)	Transverse	275 (1225)	300 (1330)	400 (1775)	
Climbing Drum Peel <sup>4</sup> Ribbo		20 (2.25)			
Torque, in-lbf/ <sup>3</sup> in width (N-m/76 mm width)	Transverse	30 (3.35)			
Flammability		Meets FAR 25.853 App. F Part I (a)(1)(i)			

<sup>&</sup>lt;sup>1</sup> Each facing includes two layers of 7581 fiberglass cloth. Different facing thicknesses are available upon request.

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<sup>&</sup>lt;sup>2</sup> Long Beam Bending was tested per ASTM D7249 using 4-point bending configuration. For Type I, 12" length specimens were tested using 5" loading span and 10" support span. For Types II and III, 24" length specimens were tested using 10" loading span and 20" support span.

<sup>&</sup>lt;sup>3</sup> Panel Shear was tested per ASTM C393 using 3-point bending configuration. For Type I, 5" length specimens were tested using 3" support span. For Types II and III, 6" in length specimens were tested using 4" support span.

<sup>&</sup>lt;sup>4</sup> Climbing Drum Peel was tested per ASTM D1781.

<sup>&</sup>lt;sup>2</sup> Long Beam Bending was tested per ASTM D7249 using 4-point bending configuration. For Type IV, 12" length specimens were tested using 5" loading span and 10" support span. For Types V and VI, 24" length specimens were tested using 10" loading span and 20" support span.

<sup>&</sup>lt;sup>3</sup> Panel Shear was tested per ASTM C393 using 3-point bending configuration. For Type IV, 5" length specimens were tested using 3" support span. For Types V and VI, 6" in length specimens were tested using 4" support span.

<sup>&</sup>lt;sup>4</sup> Climbing Drum Peel was tested per ASTM D1781.

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